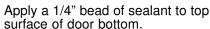
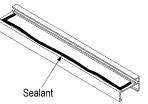


Sidelite Slab **Installation Instructions**

1. Caulk Door Bottom

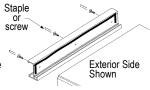
Select a sealant that provides excellent adhesion to both plastic and wood.





2. Attach Door Bottom

Fasten door bottom to sidelite slab with 1" staples or #8-15 x 3/4" Phillips dual angle wafer head type 17 gimlet point screws.



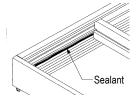
3. Glazing tape will be applied to Jamb, Header and Mullion

Remove cover to expose glazing tape.



4. Caulk Sill Where Door **Bottom Meets**

Apply a 1/4" bead of sealant along length of sill where sidelite door bottom makes contact.

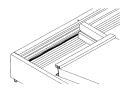


5. Install Sidelite into Frame

Place sill end first, mating plastic bottom to sill.

If necessary, use putty knife blade at top to aid insertion of slab in frame.

Slabs are nominally 1/16" narrower than frame opening, for 1/32" clearance on each side.



CAUTION:

Press down firmly on sidelite slab to ensure proper seal against frame stop.

or

Note - The below 2 diagrams apply only to: Two-Sidelite Units

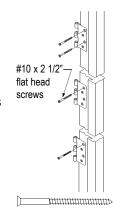


One-Sidelite Unit Hinged at Mullion



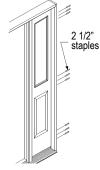
Fasten Sidelite to Hinge Mullion

Drill 1/8" pilot holes through mullions at each vacant hole (4 places). Fasten sidelite with (4) #10 x 2-1/2" flat head screws through unused holes in hinges.



Fasten Sidelite to Outside Jamb (Hinge Mullion Side)

Align sidelite with outside jamb. Fasten sidelite with 2-1/2" staples.



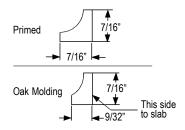


CAUTION:

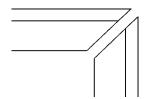
If the door system is installed you cannot secure sidelite from the stud side. Sidelite will be held in place by the glazing bead and cove only.

Apply Cove Molding

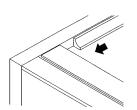
Cove molding is furnished with sidelite frame kit.



Miter top corners with 45° angle cuts.



Butt-join bottom ends to plástic door bottom ledge with square cuts.



Fasten with small staples or finishing naiİs.

